

2-Boxes



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3636-041
Job Sheet 206095



Part No: D3636-041

Job Qty: 16 pcs

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/20

Job Tracking No:

Due Date: 2/17/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3636 REV.C IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	16 pcs	2/17/20	2/17/20	0.00	0.00	Purchasing - 1	ME FEB 24 2020
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	16 pcs	2/17/20	2/17/20	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	ME FEB 24 2020
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S257923



Part: D3636 - 041

Job No: 206095

Serial No/Batch: S257923

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/24/20

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120	QC 6	16 pcs	2/17/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
130	Packaging 3-1 - Stock - B4B	16 pcs ✓	2/17/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B ✓
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
140	QC 21 - SA	16 pcs	2/17/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Purchasing) Issue P/O: <u>045689</u> Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC., Descriptions: PHOENIX, ARIZONA 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3636-041P	Shoulder Harness	16 pcs (1 ea)	100-Purchasing	S2S7922
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3636-041P	16	0	0
Part Specifications				
Specifications could not be found.				

Plex 1/24/20 9:13 AM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

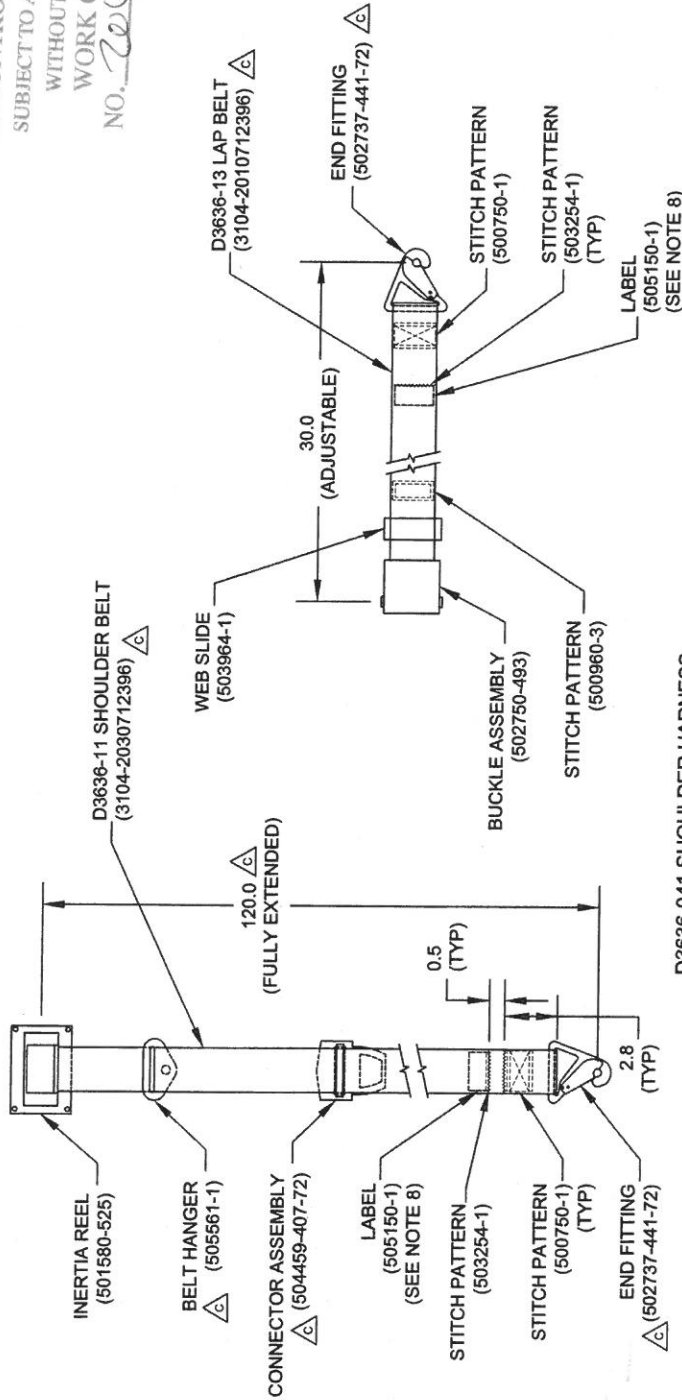
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 206095 MLS

20-01-24



D3636-041 SHOULDER HARNESS

NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK POLYESTER WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
- PURCHASE INFO: P/N 3104-1-071-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-111-13
(613) 632-5200

PARTS UPDATED AS PER SUPPLIER INFORMATION		SAD		19.04.02	
C	(PART 13-255) LENGTH OF BELT EXTENDED BY 6 INCHES PER CUSTOMER REQUEST (CIR7-86)	SAD		19.04.02	
B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE		07.10.16	
A	NEW ISSUE; REPLACES G 10601	LE		07.07.27	
REV.	DESCRIPTION	CV	DATE	BY	
DESIGN				DATE	
DRAWN		SAD		DATE	
CHECKED		RF		DATE	
MFG. APPR.		SH		DATE	
APPROVED		VS		DATE	
DE APPR.				DATE	
DATE	19.04.02	TITLE		SHOULDER HARNESS	
		SCALE		1 NTS	
		SHEET 1 OF 1		REV. C	
		DRAWING NO.		D3636	
		HILLSBORO, OR		DART AEROSPACE USA, INC	

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THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE USA, INC.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐		Skid-tube ☐ Engineering ☐ Machining ☐ Water Jet ☐ Large Fab ☐ Supplier ☐ Quality ☐		Date : _____ Sequence #: _____ QTY Affected : _____		MRB (QS1042)			
Description Work Order Deviation						Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY							
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
						Other/Details: _____							
Completed By						Lead hand / Supervisor							
QC / QA Coordinator													



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045689



Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045689

PO Date: 1/27/20

Due Date: 2/19/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

JAN 27 2020

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	206095	D3636-041P				Shoulder Harness : As per Dwg D3636-041 Rev.C AMSAFE P/N: 3104-1-071-2396	Firmed x16	-	2/19/20	16 pcs	0 pcs	16 pcs	\$458.40/pcs	\$7,334.40
													Grand Total: \$7,334.40	

FEB 24 2020

DAS
82
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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/27/20 7:58 AM Dart.Lavoie.Chantal



1043 North 47th Avenue
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)278-3479

INVOICE

Please remit to:
AmSafe, Inc.
Lockbox 911928
P.O. Box 31001-1928
Pasadena, CA 91110-1928

*** DUPLICATE ***

Customer No.	Invoice Date	Sales Order Number	Invoice Number	Purchase Order Number	Page No.
10006113	02/21/20	S427390	I572152	POHB045689	1

BILL TO: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

SHIP TO: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

SOLD TO: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

REMARKS:
1517-9324-0

Freight
COLLECT

COMMENTS:

QUALITY CLAUSES:

A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043

DART HOLDS STC CERTIFICATE AN IS ALLOWED TO PURCHASE NON PMA PARTS

TERMS		ORDER DATE	SALESPERSON		SHIP DATE		SHIP VIA		FedEx Intl Economy		FOB POINT	
NET30		01/30/20	HODGDON		02/21/20		TRACKING #		157614352868		ORIGIN	
LINE	ITEM	DESCRIPTION		UM	QUANTITY			T	UNIT PRICE		EXTENDED AMOUNT	
NO.					LOT	BACK ORD.	SHIPPED	A				
								X				
1	3104-1-071-2396	DRAWING: 3104		EA	S427390-1	0.0	16.0	N	458.40 USD		7,334.40 USD	
		REV: H										
		REST SYS ASSY W/IR										

Non-Taxable: 7,334.40 USD

Line Total: 7,334.40 USD

Total Taxable:

The undersigned, exporter/supplier of goods listed in this invoice/document, declares that according to the rule being valid in the European Union, the origin of these goods is the United States of America.

Signature: *Jacinta Victoria*

Date: FEB 21 2020

Phoenix, Arizona, USA

Sales Tax:

Total: 7,334.40 USD

AmSafe

1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER

CUSTOMER NO.
10006113

SALES ORDER NO.
S427390

BOL NO.
000573328

DATE PRINTED
02/21/20

PAGE NO.
1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
HAWKESBURY, ON K6A 1K7
Canada



Ship to ID: 10006113

CUSTOMER ORDER NO.
POHB045689

TERMS
NET30

FREIGHT
COLLECT

SHIP VIA
FedEx Intl Economy

F.O.B.
ORIGIN

Sales Order Remarks: 1517-9324-0

SHIPMENT REFERENCE 000573328

Remarks:

QUALITY CLAUSES:
A004, A005, A012, A016, A017, A026, A040,
A041, A042, A043
DART HOLDS STC CERTIFICATE AN IS ALLOWED TO PURCHASE NON PMA PARTS

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	3104-1-071-2396 REST SYS ASSY W/IR	DRAWING: 3104 REV: H CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S427390-1	2020-02-27 16.0	16 Expire Ref.	16 16	0

DAS
82
9-89

RECEIVED

FEB 24 2020

DART AEROSPACE LTD.

AmSafe Authorized Signature: X

Printed Name:

Jacinta Victorio

Jacinta Victorio

Dated:

FEB 21 2020

COUNTRY OF ORIGIN USA

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- *(If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- *(If applicable) Conforms to British CAA specifications.
- *(If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE**SALES ORDER NO. S427390**

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Rev.	Dated Code	Quantity
1	POHB045689	3104-1-071-2396	H	N/A	NONE	N/A	A0220	16

DAS
82
9-89

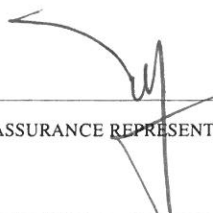
This document is the property of the customer and should remain with the articles listed above.

PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC
1043 NORTH 47th. AVENUE
PHOENIX, ARIZONA 85043 USA
PHONE: (602) 850-2850 FAX:(602) 850-2812



QUALITY ASSURANCE REPRESENTATIVE02-20-2020

DATE**CUSTOMER**

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: S427390 - 1 - 14	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043				5. Work order/Contract/Invoice Number: S427390 - 1 PAGES ATTACHED		
6. Item:		7. Description:		8. Part Number:	9. Quantity:	10. Serial Number:
1		REST SYS ASSY W/R		3104-1-071-2396	16	N/A
12. Remarks:		11. Status/Work:				
Drawing: 3104 Rev: H TSO: TSO-C114		NEW				
DATE CODE: A0220						
13a. Certifies the items identified above were manufactured in conformity to:		14a. ☒ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12				
☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.		Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
13b. Authorized Signature: <i>Maria Uribe</i>	13c. Approval/Authorization No.: ODA602112NM	14b. Authorized Signature		14c. Authorized/Certificate No.		
13d. Name (typed or printed) MARIA URIBE	13e. Date (dd/mm/yy): 21/FEB/2020	14d. Names (typed or printed)		14e. Date (dd/mm/yy):		
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						